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Title: Steam Pressure Reducing and Conditioning Valve

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## STEAM PRESSURE REDUCING AND CONDITIONING VALVE

### TECHNICAL FIELD OF THE INVENTION

The present invention concerns a steam pressure reducing and conditioning valve.

### RELATED APPLICATION

5        The present invention includes common subject matter disclosed in U.S. Application Serial No. \_\_\_\_\_ [to be assigned], entitled Steam Pressure Reducing and Conditioning Valve by the same inventor Hiroyuki Higuchi filed concurrently on \_\_\_\_\_, under attorney docket number 52643-00351USPT, the disclosure of which is incorporated herein by  
10        reference.

### BACKGROUND OF THE INVENTION

Fig. 3 illustrates a first embodiment steam pressure reducing and conditioning valve (hereinafter "conditioning valve") 130 wherein hot and high pressure steam S inflowing from a first port 131 is desuperheated and  
15        depressurized by passing through a pressure reducing section 132 having scattered small holes 132a, and transformed into a rapid annular flow steam S1. The steam S1 is discharged from a second port 133 as desuperheated and depressurized steam S2 by supplying the rapid annular flow vapor S1 with subcooled water mist W in a body 136.

20        As shown in Fig. 4, the subcooled water mist W is injected from a nozzle 134 into the pressure reducing section 132, and the jet pattern of this subcooled water mist W is conical. The subcooled water mist W injected from nozzle 134 collides with the steam S1, to cool down the steam S1.

Referring again to Fig. 3, when the subcooled water mist W injected  
25        from the nozzle 134 comes into contact with the pressure reducing section 132 in a hot state, the pressure reducing section 132 may crack and break due to an extreme temperature change. To prevent the cracking, the subcooled water mist W from the nozzle 134 should not come into contact with the pressure reducing section 132.

Consequently, in the prior art, the nozzle 134 is disposed remote from the pressure reducing section 132 so that the subcooled water mist W injected from the nozzle 134 will not come into contact with the pressure reducing section 132, thereby increasing the size of the body 136 and necessarily resulting in enlargement of the whole valve.

The superheated steam S is cooled by colliding the rapid annular flowing steam S1 with the subcooled water mist W, and further dispersing the droplets (mist) of subcooled water W.

However, when the nozzle 134 is disposed remote from the pressure reducing section 132 for the aforementioned reason, it is difficult to disperse (subdivide) the subcooled water as the velocity of the annular flowing steam decreases with the distance from the pressure reducing section 2.

### BRIEF DESCRIPTION OF THE DRAWINGS

The disclosed invention will be described with reference to the accompanying drawings, which show important sample embodiments of the invention and which are incorporated in the specification hereof by reference. A more complete understanding of the present invention may be had by reference to the following Detailed Description when taken in conjunction with the accompanying drawings, wherein:

Fig. 1 is a side view of a conditioning valve of the present invention having a portion of the valve cut away to illustrate a partial cross-section view;

Fig. 2 is a perspective view from above illustrating a lower portion of the valve body of the conditioning valve of Figure 1;

Fig. 3 is a side view of a prior art conditioning valve having a portion of the valve cut away to illustrate a partial cross-section view; and

Fig. 4 is a perspective view from above illustrating a lower portion of the prior art valve of Figure 3.

### DESCRIPTION OF SYMBOLS

L Distance  
r Jet pattern

S Vapor  
W Subcooled water mist ("moisture")

## SUMMARY OF THE INVENTION

5 The present invention comprises a conditioning valve 20 for passing a superheated steam S inflowing from a first port 1 through a pressure reducing section 2, and supplying subcooled water mist W and discharging depressurized and desuperheated steam S2 from a second port 3. One or more nozzles 4 for subcooled water W are provided in proximity to said  
10 pressure reducing section 2. A flat nozzle 4a injects subcooled water mist W in a planar pattern r. Nozzle 4 is configured so that there is a predetermined distance L between the jet pattern r of moisture W injected from flat nozzle 4a and the pressure reducing section 2.

In one embodiment, vapor change valve 20 includes a pressure  
15 reducing section 2 with a bottom and a cylindrical shape. The subcooled water mist W jet pattern r is selected to be substantially parallel to the bottom of the pressure reducing section 2.

It will be understood by those skilled in the art that one or more of nozzles 4 for injecting moisture W may be juxtaposed in several stages in the lower portion 5 of valve 20. The nozzle 4 disposed in the position nearest to the pressure reducing section 2 is a flat nozzle 4a. Other nozzles 4 disposed further away from the pressure reducing section 2 may have jet patterns of either planar or conical shape.

In the present invention, a superheated steam S can be cooled more  
25 efficiently than the prior art, by adopting a flat nozzle 4a having the subcooled water mist W jet pattern r planar.

To be more specific, the nozzle 4 can be placed as nearest as possible to the pressure reducing section 2 by adopting a flat nozzle 4a with a planar jet pattern, and setting the plane direction of the subcooled water mist W to be  
30 injected in a direction perpendicular to the steam S1 flow direction, and thus preventing the moisture W from making contact with the pressure reducing

section 2; whereby the subcooled water mist W can be injected against a high velocity steam S1 (power most appropriate for dispersing (subdividing) the subcooled water mist W) immediately after passing through the pressure reducing section 2.

- 5           Therefore, the present invention can depressurize and condition superheated steam, and moreover, the size of the valve can be reduced and still avoid cracking and breaking of pressure reducing section 2.

#### DETAILED DESCRIPTION

- 10           Reference is now made to the Drawings wherein like reference characters denote like or similar parts throughout the Figures.

          In the preferred embodiment, a cylindrical body 6 comprising a first port 1 for introducing a superheated steam S and a second port 3 for discharging depressurized and desuperheated steam is provided with a pressure reducing  
15   section 2 for cooling and depressurizing the superheated steam S, and a moisture jet section 5 for cooling by injecting a mist of subcooled water W into the steam S1 having passed through pressure reducing section 2.

          Pressure reducing section 2 comprises, as shown in Fig. 1, a vertically movable plug 9 having a small hole section 8 provided with small holes 8a  
20   scattered around a cylindrical body with an open lower end, and a diffuser 11 fixed to the body 6 at the lower position of this plug 9 in communication with said plug 9, and having a small hole section 10 provided with small holes 10a scattered around a cylindrical body with a bottom and an open upper end, and is configured to depressurize the superheated steam S by passing through  
25   the small hole 8a of the plug 9 and the small holes 10a of the diffuser 11 and transform it into an annular flowing steam S1.

          The moisture jet section 5 is provided with one or more (preferably at least 3) nozzles 4 disposed annularly and on a same plane for supplying atomized moisture W (subcooled water) to an inner wall face of the body 6.  
30   Subcooled water mist W is supplied to nozzles 4 by water supply pipe 7. Additional groups of nozzles 4 may be juxtaposed in the longitudinal direction of the body 6 in several stages in the longitudinal direction.

Moreover, in this embodiment, a flat nozzle 4a (jet angle 160 degrees or less, nozzle gap 10 mm or less) is adopted having a flat (sector) jet pattern r. The planar orientation of the jet pattern subcooled water mist W from this flat nozzle 4a is oriented perpendicular to the flow direction of the annular flow vapor S1, and at a predetermined distance L, between the jet pattern r of the subcooled water mist W injected from this flat nozzle 4a and the pressure reducing section 2 preventing the subcooled water mist W from making contact with the pressure reducing section 2.

Also, among these nozzles 4, at least the nozzle 4 nearest the pressure reducing section 2 should be a flat nozzle 4a, and the other nozzles 4 may either be nozzles 4 having a conical jet pattern r of the subcooled water mist W similarly to the conical jets known in the prior art or flat nozzles 4a.

It will be understood by those skilled in the art that the number of nozzles 4 can be varied to adjust the temperature of the steam S2 exiting the conditioning valve of the present invention.

In operation, the conditioning valve 20 desuperheats and depressurizes the superheated steam S introduced from the first port 1 by passing through the pressure reducing section 2, transforms it into a high velocity annular flowing depressurized steam S1 flowing into the moisture jet section 5 from an annular section defined between the body 6 and the pressure reducing section 2. The mist of subcooled water W is injected from the nozzle 4 and impinges against the annular flowing steam S1. The subcooled water mist W is dispersed (subdivided) to cool the depressurized steam S1 which exits valve 20 as depressurized and desuperheated steam S2.

In this embodiment, having flat nozzle 4a with a flat jet pattern r, the nozzle 4 can be disposed as near as possible to the pressure reducing section 2 (diffuser 11). Nozzle 4 can be positioned closer to pressure reducing section 2 than the nozzle 134 of the prior art that injects the chilled water mist W conically. The mist W impinges against the powerful (power most appropriate for subdividing the moisture W) annular flowing steam S1 immediately after exiting the annular spaces between the body 6 and the pressure reducing section 2.

In this respect, the Applicant has performed various experiments, confirming the following points:

Sub 34  
5 A nozzle 34 having a conical subcooled water mist W jet pattern r (as in the prior art), cannot be disposed near the pressure reducing section 2 because it is difficult to have sufficient velocity in the annular flowing steam S1 to disperse (subdivide) the subcooled water mist W. Additionally, the collision angle of the annular flowing steam S1 varies due to an unstable jet direction. The relative velocity of the annular flowing steam S1 fluctuates, and the mist diameter after the subdivision by the collision with the annular flowing steam  
10 S1 becomes uneven, reducing the cooling effect (it is important to make the mist diameter after the subdivision by the collision even to achieve effective cooling).

On the contrary, if a flat nozzle 4a is adopted as in the present invention, the nozzle 4 can be disposed as near as possible to the pressure  
15 reducing section 2 as mentioned before. It is possible to make the annular flowing steam S1 impinge powerfully against the subcooled water mist W and to subdivide the mist W sufficiently, and moreover, as the annular flowing steam S1 is injected in a fixed direction perpendicular to the flow direction of the annular flowing steam S1, the mist diameter after the subdivision  
20 becomes even, increasing the cooling effect dramatically over the prior art.

Moreover, in this embodiment, as the nozzle 4 can be disposed as near as possible to the pressure reducing section 2, it is possible to reduce the longitudinal length of the lower portion (moisture jet section) 5 in which the mist W is injected, and eventually to reduce the size of the whole valve.

25 A preferred embodiment of the invention has been illustrated in the accompanying Drawings and described in the foregoing Detailed Description. It will be understood that the invention is not limited to the embodiment disclosed, but is capable of numerous modifications without departing from the scope of the invention as claimed.